The 24 words are not 24 free choices. The last word carries a short check so a copying mistake is caught before metal is stamped.

What that means

Word 24 is produced by the program. It is not invented, and it is not picked from the list because it looks familiar.

Changing word 24 to force a wallet to open destroys the key. The plate would then hold words that do not open the fund.

If the two programs disagree on word 24, the bits are checked for a copying mistake. If the bits are right and the words still differ, the work stops and the rolls are done again.