Faces 5 and 6 are not written down. Those dice are rolled again. Using all six faces as bits would bias the result.

Three keys, not one sitting

The work is done three times. Each key is a new set of rolls. A list is never continued from the previous boot.

Between keys, Tails is shut down. The screen goes dark. The next key is a new boot, with networking set to Disabled again.

Three lists of 24 words are the result. They are not three copies of one list.